



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7703

Job Sheet 163807-A



Part No: 647.7703

Job Qty: 14 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 12/4/17

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Large Fab-1		
110	Packaging	14 pcs	12/2/17	12/2/17	0.00	0.00	Packaging1		
120	Large Fab	14 pcs	12/2/17	12/2/17	0.00	5.53	Large Fab 4		
130	QC	14 pcs	12/2/17	12/2/17	0.00	0.00	QC9		
140	QC	14 pcs	12/2/17	12/2/17	0.00	0.00	QC5		
150	Outsource	14 pcs	12/2/17	12/2/17			GRO002-VC	10	
160	Packaging	14 pcs	12/2/17	12/2/17	0.00	0.00	Packaging2		
170	QC	14 pcs	12/2/17	12/2/17	0.00	0.00	QC5		
180	SprayPaint	14 pcs	12/4/17	12/4/17	0.00	0.80	Spray Paint		
190	QC	14 pcs	12/4/17	12/4/17	0.00	0.00	QC14		
200	Packaging	14 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3-1		
210	QC21-SA	14 Ea	12/4/17	12/4/17	0.00	0.00	QC21		

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG Primer: 138374 exp: 4/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	647.7712	14	20	0	0
	647.7713	14	8	0	0
	647.7714	14	17	0	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE
S016285



Strut Assembly

PART NO: 647.7703
Revision:
Operation: Packaging
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/01/17
Job No: 163807-A



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7703

Job Sheet 163807



Part No: 647.7703

Job Qty: 15 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 12/4/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Container		JBL
110	Packaging	15 pcs	12/2/17	12/2/17	0.00	0.00	Packaging1		JBL
120	Large Fab	15 pcs	12/2/17	12/2/17	0.00	5.93	Large Fab 4		JBL
130	QC	15 pcs	12/2/17	12/2/17	0.00	0.00	QC9		PD 17-12-4
140	QC	15 pcs	12/2/17	12/2/17	0.00	0.00	QC5		PD 17-12-4
150	Outsource	15 pcs	12/2/17	12/2/17			GRO002-VC	10	
160	Packaging	15 pcs	12/2/17	12/2/17	0.00	0.00	Packaging2		
170	QC	15 pcs	12/2/17	12/2/17	0.00	0.00	QC5		
180	SprayPaint	15 pcs	12/4/17	12/4/17	0.00	0.86	Spray Paint		
190	QC	15 pcs	12/4/17	12/4/17	0.00	0.00	QC14		
200	Packaging	15 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3		
210	QC21-SA	15 Ea	12/4/17	12/4/17	0.00	0.00	QC21		

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O : PD 038547

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG

DEC 06 2017

thread size before coating: .250"

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	647.7712	15	55	0	0
	647.7713	15	23	0	0
	647.7714	15	32	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038567**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO038567

PO Date: 12/5/17

Due Date: 12/13/17

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

REVISED
\$

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167622	SK145-0115-20	Clamp Bar ISSUE P/O: <i>already used</i> PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	12/8/17	8 pcs	0 pcs	8 pcs	\$0.01/pcs	\$0.08
2	163807	647.7703	Strut Assembly Issue P/O : CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	12/13/17	15 pcs	0 pcs	15 pcs	\$11.66666/pcs	\$175.00
3	169093	RBW109-3101-58-1-3	Hammer Head -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	12/13/17	1 pcs	0 pcs	1 pcs	\$90.00/pcs	\$90.00
									Grand Total:	\$265.08

14x 22-12-17 m
1x 22-12-17 m

Order Notes

CL